Vlad Predovic

IE 415

Winter 2015

Lab 5

1. The issue we are running into when running the program for 8 days 20 hours a day is that our rework process and queue is building up indefinitely. The system at the moment cannot handle as much of a buildup. Our rework process que ended at a total time of over 1700 minutes while our process ques were both under 100 minutes. The rework process time per entity was very high because of a very high wait time.